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## Claims

- 1. An internal combustion engine exhaust component comprising a shell having outer and inner surfaces and defining a chamber, the inner surface of the shell having a first part susceptible to exhaust condensate contact and a second part not susceptible to exhaust condensate contact, a lining being applied over the first part only so as to protect the first part from exhaust condensate contact.
- 2. An internal combustion engine exhaust component according to claim 1, in which the lining covers approximately one-third to one-half of the surface area of the inner wall of the outer shell.
- 3. An internal combustion engine exhaust component comprising a shell having outer and inner surfaces and defining a chamber and a lining applied over one-third to one-half of the surface area of the inner surface of the shell.
- 4. An internal combustion engine exhaust component according to claim 1, 2 or 3 in which the lining is applied to the inner wall of the outer shell by spot welding.
- 5. A method of making an internal combustion engine exhaust component comprising the steps of providing a shell having outer and inner surfaces and defining a chamber, determining the parts of the inner surface of the shell which will be contacted by condensates when in operation and applying a lining to those parts of the shell.
- 6. A method of making an internal combustion engine exhaust component according to claim 5 comprising the step of providing the shell as a substantially flat sheet of material, applying the lining to the shell and then forming the shell into the shape of the exhaust component.
- 7. A method of making an internal combustion engine exhaust component according to claim 5 or 6, in which the lining is applied by spot welding the lining to the shell.